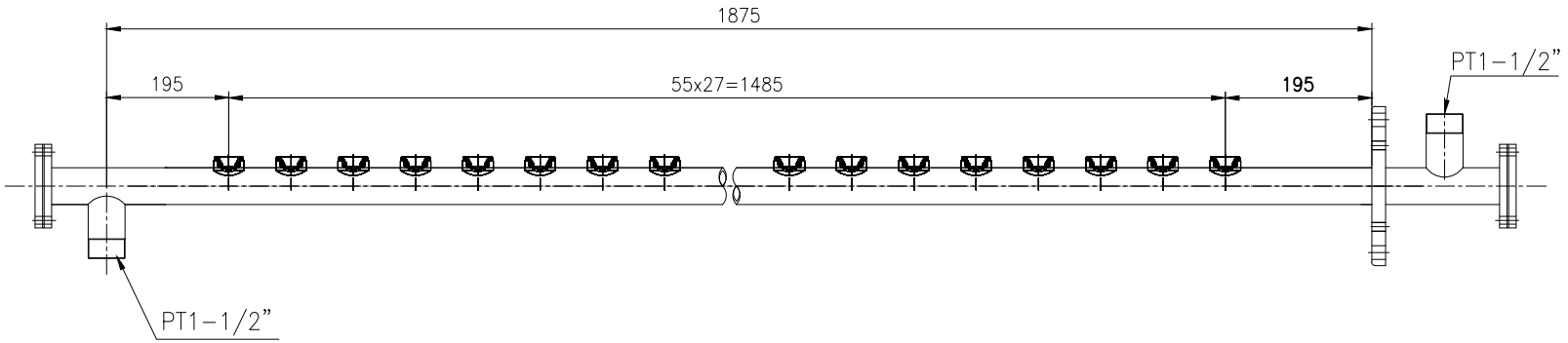
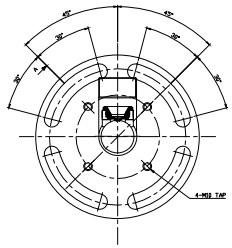
지시외 용접치수	지시외 모서리부분	지시외 일반치수 허용치 (JIS B 0405)	절삭가공부분	구분	0.5 ~ 3	3 ~ 6	6 ~ 30	30 ~ 120	120 ~ 1000	1000 ~ 2000
a= 0	지시외 일반 모서리제거 C = 0.1 R = 0.1			급	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2

표 면 거 칠 기									
Ra		25	12.5	6.3	3.2	1.6	0.8	0.2	0.1
Rmax		100S	50S	25S	12.5S	6.3S	3.2S	0.8S	0.4S
다듬질	∼	▽		▽▽		▽▽▽		▽▽▽▽	

NO.	DATE	REVISION & DESCRIPTION	SIGNATURE REVIEWED	SIGNATURE CHECKED
1				
2				

SJ-HD-40A-1875L-28-6012-304STS(MODEL NUMBER-상SJ-004)





NO.	DESCRIPTION	MATREIAL	QUANTITY	REMARK'S
1	BODY	MC		

SPECIFICATION		CUSTOMER	
PRESSURE ( ) (Kg/Cm²)	SPRAY ANGLE (°) ( ) - ( ) - ( )	PROJECT NAME	
	CAPACITY (L/Min.) ( ) - ( ) - ( )	PART NAME For :	SHOWER HEADER

(주) 세 진 노 즐
SEJIN NOZZLE CO.., LTD
SPRAY NOZZLE & ENEINEERING TEL:02-895-0160

APPROVED	CHECKED	DESIGNED	DRAWN
SCALE		DWG No.	
DATE			