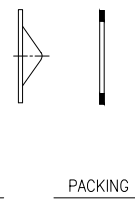
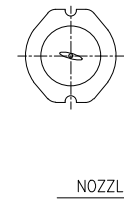
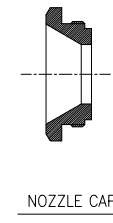
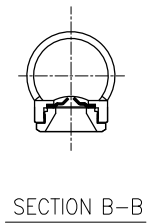
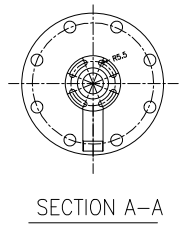
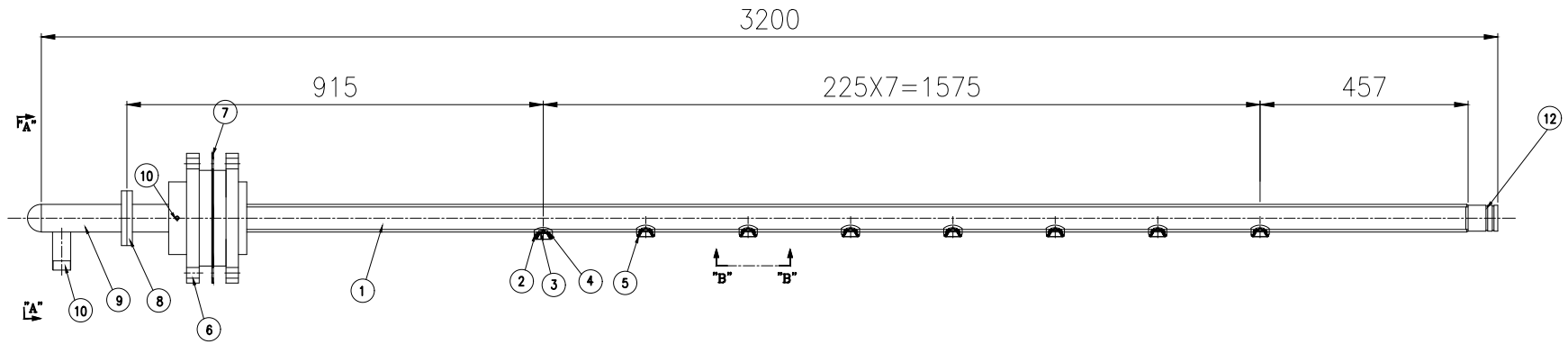


지시와 용접치수	지시와 모서리부분	지시와 일반 치수	표면 거칠기	0.5 ~ 3	3 ~ 6	6 ~ 30	30 ~ 120	120 ~ 1000	1000 ~ 2000		
	지시와 일반 모서리제거 허용치 C = 0.1 R = 0.1	일반치수 (JIS B 0405)	Ra	25	12.5	6.3	3.2	1.6	0.8	0.2	0.1
			Rmax	100S	50S	25S	12.5S	6.3S	3.2S	0.8S	0.4S
			다듬질	▽	▽▽	▽▽▽	▽▽▽▽	▽▽▽▽▽	▽▽▽▽▽▽	▽▽▽▽▽▽▽	▽▽▽▽▽▽▽▽

표면 거칠기	0.5 ~ 3	3 ~ 6	6 ~ 30	30 ~ 120	120 ~ 1000	1000 ~ 2000		
Ra	25	12.5	6.3	3.2	1.6	0.8	0.2	0.1
Rmax	100S	50S	25S	12.5S	6.3S	3.2S	0.8S	0.4S
다듬질	▽	▽▽	▽▽▽	▽▽▽▽	▽▽▽▽▽	▽▽▽▽▽▽	▽▽▽▽▽▽▽	▽▽▽▽▽▽▽▽

NO.	DATE	REVISION & DESCRIPTION	SIGNATURE	
△			REVIEWED	CHECKED
△				



NO	DESCRIPTION	MAT*	QUANTITY	PERUNIT
1	HEADER PIPE	STS316	1	50A
2	NOZZLE BASE	STS316	1	
3	NOZZLE	STS316	8	SJ-SF6040
4	NOZZLE GASKET	TEFRON	8	
5	NOZZLE CAP	STS316	8	
6	FLANGE-A	PP	1	DIN-150
7	GASKET	MC	1	
8	FLANGE-B	STS316	1	
9	CAP	STS316	1	
10	NIPPLE	STS316	1	32A
11	SET BOLT	STS316	2	M8
12	O-RING	BYTON	2	G55

CUSTOMER		 <b>(주) 세진노즐</b> SEJIN NOZZLE CO., PRIMARY NOZZLE & ENGINEERING TEL: 02-895-0160			
PROJECT NAME	SJ-HF-50A-3200L-8-6040-316SS				
	SPRAY NOZZLE ASS"Y	APPROVED	CHECKED	DESIGNED	DRAWN
		LEE.Y.C		LEE.Y.C	LEE.Y.C
		SCALE	DWG No.		
		DATE	2022. 06. 07.		